GENERAL DYNAMICS
Ordnance and Tactical Systems

Supplier 8D Corrective Action Report

To:	**Date:**	
Supplier:	**TipQA Process Code:**	
Part/Product #:	**PO#:**	
GD-OTS SCAR #:	**GD-OTS Quality Engineer (Issuer):**	**Supplier CAR # (if applicable):**
Encrypted Response Due Date:	**Nonconformance (NC) #:**	**Comments:**

1. Form the Team - Establish a small group of people with the process/product knowledge, allocated time, authority and skill in the required technical disciplines to solve the problem and implement corrective actions.

Lead:
Name (Role)
Members:
Names (Roles)

2. Problem Statement:

Shall Be (contractual requirement) :	**Is (deficiency):**

3. Containment Action(s) – Action taken to identify, bound and segregate the population of parts, products, processes, or services potentially containing the identified defect. Advise how suspect product was contained upon identification of problem.	**Implementation Date:**
It is mandatory to check one of the follow boxes: ☐This defect does not involve additional GD-OTS product ☐This defect is present on additional GD-OTS product. All GD-OTS deliveries have been placed on hold pending disposition of affected product	
4. Root Cause(s) - Provide fundamental reason (s) for an event which, if corrected, would prevent recurrence. Attach "5-Why" analysis and other additional CAPA analysis documents as appropriate. If the cause is identified as operator error, human factors must be considered during the investigation. See QS-GD-3.0.2.	
5. Corrective Action(s) - Action(s) taken to correct the noted nonconformity or deficiency.	**Implementation Date:**
6. Preventive Action(s) - Action(s) taken to eliminate the cause of a potential nonconformity or deficiency in order to prevent occurrence or minimize the impact should it occur.	**Implementation Date:**
7. Effectiveness Verification – Verification to ensure the preventive action(s) does "what it is supposed to do", including objective evidence of effectiveness. Detect any undesirable side effects. Address similar systems – list similar systems with the potential for the same defect.	**Verification Date:**
8. GD-OTS acceptance of Supplier response and approval to close SCAR. - Send encrypted response to GD-OTS Quality Engineer (Originator).	**Close Date:**